

Compressed Air Filtration

Filter Housings Standard and Superplus

AG

MAIN FEATURES & BENEFITS:

- Innovative filtration technology, high retention rate, low pressure loss
- Validated performance data acc. to ISO 12500-1 and ISO 12500-3, reliable achievement of compressed air quality acc. to ISO 8573-1
- Intelligent overall concept meet requirements of industrial air purification
- Flow-optimised design, minimum pressure loss for economic compressed air purification (saving of energy costs)
- Three-part housing with union nut, easy replacement of filter element



Version Superplus

INDUSTRIES



Chemical and pharmaceutical industry



PCB assembly and CD manufacturing



Surface finishing



Machine building industry and plant engineering / construction



Energy and power generation

PRODUCT DESCRIPTION

Product Description:

AG Standard and Superplus housings are designed for the purification of compressed air and gases in an industrial operation. The housings are made out of three parts and due to an optimized construction offer low differential pressures at high flow rates and are either equipped with an Econometer/ float drain (Standard) or an Economizer/ electronically controlled drain (Superplus).

Between drain and housing a ball valve is installed. A multitude of various housings allow to match the requirements of the application, e.g. the compressor size.

This product series offers 3 different housings ranging from a volume flow of 1440 m³/h to 2880 m³/h (related to 7 bar (g) and 20°C).

The AG Standard and Superplus housings conform to the requirements of the European directive 2014/68/EU for pressure vessels.



Version Standard with Econometer

The AG filter is designed and developed for the following applications:

Central compressed air processing:

Pre-filter for the protection of fridge dryers, high performance coalescence filter for the removal of oil and water aerosols as well as particles

Downstream applications:

Final filtration for control and process air

Adsorption dryers:

Pre-filter to protect adsorption dryers, dust filter downstream adsorption dryers

Automotive industry:

Purification of paint and lacquering finishing air

PRODUCT SPECIFICATIONS

| Features | Benefits |
|--|---|
| Validated performance data acc. to ISO 12500-1 and ISO 12500-3 | Reliable achievement of compressed air quality acc. to ISO 8573-1 |
| Intelligent overall concept | Flow range, filtration performance data, integrated control functions as well as automatic condensate drain perfectly meet the requirements of central and de-central compressed air applications |
| Flow-optimised design of filter housing and filter element | Low pressure losses, thereby saving of energy costs |
| Three-part housing design with union nut | Easy installation and service |
| Acoustic warning signal | Warning signal sounds during housing service when pressure is not completely released from housing falls - maximum safety |
| Superplus version with Economizer and electronic level-controlled condensate drain UFM-D | Economizer: Differential pressure indicator for dertermination of most economical for replacement of the filter element |
| | UFM-D: No expensive compressed air losses, condensate drain depending on condensate demand, sensor detects each kind of condensate (even pure oil) |

| Technical Data | | | | |
|------------------------------|--------------|--|--|--|
| Max. operating pressure: | 16 bar | | | |
| Test pressure: | 22,88 bar | | | |
| Perm. operating temperature: | +1°C / +65°C | | | |
| Design temperature: | 120°C | | | |

| Filter Elements (for detailed performance data see separate data sheet) | | | | | |
|---|---|---|--|--|--|
| PE filter Particle filter | Initial differential pressure : 0,15 bar Efficiency : 100% related to 25 μm | 1 | | | |
| SB filter Particle filter | Initial differential pressure : 0,12 bar Efficiency : 100% bezogen auf 25 µm | 1 | | | |
| AK filter | Initial differential pressure : 0,13 bar | 1 | | | |
| Activated carbon filter | Residual oil content (total) : 0,003 mg/m³ | 3 | | | |
| FF filter | Initial differential pressure : 0,11 bar | 1 | | | |
| Coalescense filter / particle filter | Residual oil content (total) : < 0,2 mg/m³ | 2 | | | |
| M filter | Initial differential pressure : 0,11 bar | 1 | | | |
| Coalescense filter / particle filter | Residual oil content (total) : < 0,03 mg/m³ | 3 | | | |
| S filter | Initial differential pressure : 0,13 bar | 1 | | | |
| Coalescense filter / particle filter | Residual oil content (total) : < 0,01 mg/m³ | 3 | | | |
| 1 related to nominal performance at 7 bar, dry condition | | | | | |

Technical Data Sheet

related to a inlet concentration of 3 mg/m³
 when upstream connected a M or S filter



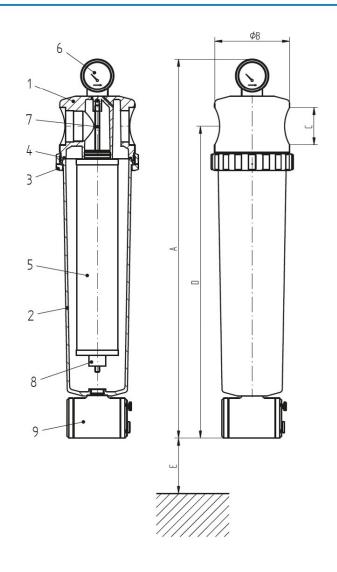
OPTIONS

AG STANDARD 0144 - 0288

| Pos. | Pcs. | Description |
|------|------|-----------------------------------|
| 1 | 1 | Filter head |
| 2 | 1 | Lower housing bowl |
| 3 | 2 | Screw-locking ring |
| 4 | 1 | Housing O-ring |
| 5 | 1 | Filter element |
| 6 | 1 | Econometer NG80 |
| 7 | 1 | Anchor bolt |
| 8 | 1 | Knurled nut |
| 9 | 1 | External automatic drain UFM-P |

| Materials filter housing | | | | |
|--------------------------|--------------------------------|--|--|--|
| Filter housing | Aluminium die cast | | | |
| Econometer | Polymer | | | |
| Float drain | Aluminium/ stainless steel | | | |
| Sealings | Perbunan, compound-free | | | |
| Coating | Polyester resin, powder coated | | | |

| Classification acc. to 2014 / 68 / EU for fluids group 2 | | | | |
|--|---------|--|--|--|
| AG 0144 - 0192 | Cat. I | | | |
| AG 0288 | Cat. II | | | |



| ho | Size ousing/ ement | Flow rate* m³/h | Volume (I) | Weight** (kg) | A mm | B mm | С | D mm | E mm | F mm | Element size |
|----|--------------------------|--------------------|---------------|------------------|---------|---------|-------|---------|---------|---------|-----------------|
| (| 0144 | 1440 | 7,5 | 12,6 | 935 | 180 | G 2 ½ | 755 | 580 | 105 | 20/30 |
| (| 0192 | 1920 | 9,7 | 13,7 | 1185 | 180 | G 3 | 1005 | 850 | 105 | 30/30 |
| C | 0288 | 2880 | 18,0 | 20,0 | 1195 | 210 | G 3 | 1015 | 850 | 105 | 30/50 |

 $^{^{\}ast}$ Nominal flow at 7 bar g, m³/h related to 1 bar abs. and 20°C



^{**} without filter element

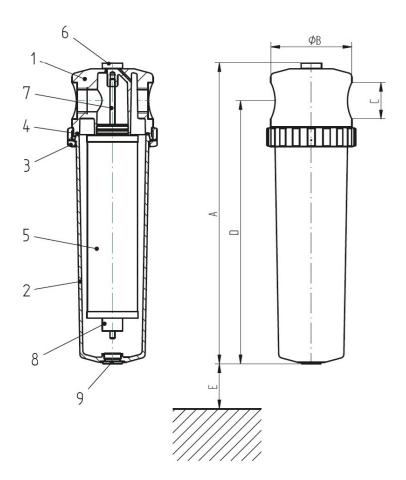
MATERIALS/ DIMENSIONS

AG STANDARD 0144 A - 0288 A

| Pos. | Pcs. | Description |
|------|------|--------------------|
| 1 | 1 | Filter head |
| 2 | 1 | Lower housing bowl |
| 3 | 2 | Screw-locking ring |
| 4 | 1 | Housing O-ring |
| 5 | 1 | Filter element |
| 6 | 1 | Сар |
| 7 | 1 | Anchor bolt |
| 8 | 1 | Knurled nut |
| 9 | 1 | Screw plug |

| Materials filter housing | | | | |
|--------------------------|--------------------------------|--|--|--|
| Filter housing | Aluminium die cast | | | |
| Sealings | Perbunan, compound-free | | | |
| Coating | Polyester resin, powder coated | | | |

| Classification acc. to 2014 / 68 / EU for fluids group 2 | | | | |
|--|--|--|--|--|
| AG 0144 - 0192 Cat. I | | | | |
| AG 0288 Cat. II | | | | |



| Size housing/ element | Flow rate* m³/h | Volume (I) | Weight** (kg) | A mm | B mm | С | D mm | E mm | F mm | Element size |
|-----------------------------|--------------------|---------------|------------------|---------|---------|-------|---------|---------|---------|-----------------|
| 0144 | 1440 | 7,5 | 10,0 | 750 | 180 | G 2 ½ | 665 | 580 | 20/30 | 20/30 |
| 0192 | 1920 | 9,7 | 11,1 | 1000 | 180 | G 3 | 915 | 850 | 30/30 | 30/30 |
| 0288 | 2880 | 18,0 | 17,1 | 1010 | 210 | G 3 | 925 | 850 | 30/50 | 30/50 |

 $^{^{\}ast}$ Nominal flow at 7 bar g, m^{3}/h related to 1 bar abs. and 20°C



^{**} without filter element

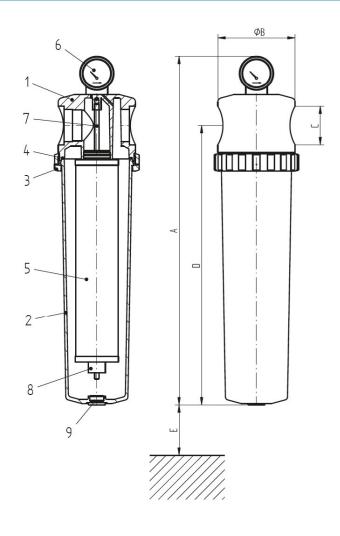
MATERIALS/ DIMENSIONS AG

STANDARD 0144 S - 0288 S

| Pos. | Pcs. | Description |
|------|------|--------------------|
| 1 | 1 | Filter head |
| 2 | 1 | Lower housing bowl |
| 3 | 2 | Screw locking ring |
| 4 | 1 | Housing O-ring |
| 5 | 1 | Filter element |
| 6 | 1 | Econometer NG80 |
| 7 | 1 | Anchor bolt |
| 8 | 1 | Knurled nut |
| 9 | 1 | Screw plug |

| Materials filter housing | | | | | | |
|--------------------------|--------------------------------|--|--|--|--|--|
| Filter housing | Aluminium die cast | | | | | |
| Econometer | Polymer | | | | | |
| Sealings | Perbunan, compound-free | | | | | |
| Coating | Polyester resin, powder coated | | | | | |

| Classification acc. to 2014 / 68 / EU for fluids group 2 | | | | | |
|--|---------|--|--|--|--|
| AG 0144 - 0192 | Cat. I | | | | |
| AG 0288 | Cat. II | | | | |



| Size housing/ element | Flow rate* m³/h | Volume (I) | Weight** (kg) | A mm | B mm | С | D mm | E mm | Element size |
|-----------------------------|--------------------|---------------|------------------|---------|---------|-------|---------|---------|-----------------|
| 0144 | 1440 | 7,5 | 11,3 | 845 | 180 | G 2 ½ | 665 | 580 | 20/30 |
| 0192 | 1920 | 9,7 | 12,4 | 1095 | 180 | G 3 | 915 | 850 | 30/30 |
| 0288 | 2880 | 18,0 | 18,4 | 1105 | 210 | G 3 | 925 | 850 | 30/50 |

^{*} Nominal flow at 7 bar g, m³/h related to 1 bar abs. and 20°C



^{**} without filter element

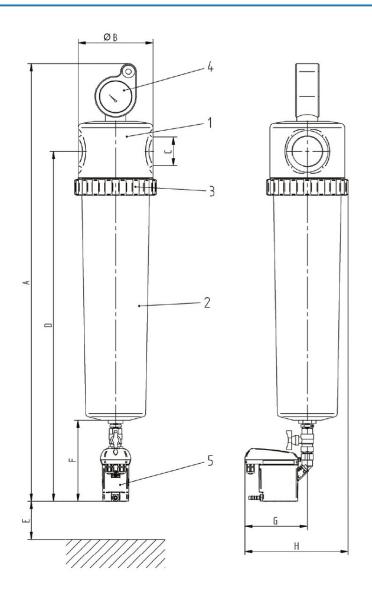
MATERIALS/ DIMENSIONS

AG SUPERPLUS 0144 SP - 0288 SP

| Pos. | Pcs. | Description | | | | | |
|------|------|-----------------------------|--|--|--|--|--|
| 1 | 1 | Filter head | | | | | |
| 2 | 1 | Lower housing bowl | | | | | |
| 3 | 2 | Screw locking ring | | | | | |
| 4 | 1 | Economizer NG 80 | | | | | |
| 5 | 1 | Condensate drain UFM-D03 | | | | | |

| Materials filter housing | | | | | | |
|--------------------------|--|--|--|--|--|--|
| Filter housing | Aluminium die cast | | | | | |
| Economizer | Polymer | | | | | |
| UFM-D | Aluminium / fiber-glass reinforced plastic | | | | | |
| Sealings | Perbunan, compound-free | | | | | |
| Coating | Polyester resin, powder coated | | | | | |

| Classification acc. to 2014 / 68 / EU for fluids group 2 | | | | | | |
|--|---------|--|--|--|--|--|
| AG 0144 - 0192 | Cat. I | | | | | |
| AG 0288 | Cat. II | | | | | |



| Size housing/ element | Flow rate* m³/h | Volume (I) | Weight** (kg) | A mm | B mm | С | D mm | E mm | F mm | G mm | H mm | Element size |
|-----------------------------|--------------------|---------------|------------------|---------|---------|-------|---------|---------|---------|---------|---------|-----------------|
| 0144 | 1440 | 7,5 | 13,0 | 1055 | 180 | G 2 ½ | 845 | 580 | 195 | 150 | 250 | 20/30 |
| 0192 | 1920 | 9,7 | 14,1 | 1305 | 180 | G 3 | 1095 | 850 | 195 | 150 | 250 | 30/30 |
| 0288 | 2880 | 18,0 | 20,4 | 1325 | 210 | G 3 | 1110 | 850 | 195 | 150 | 265 | 30/50 |

 $^{^{\}star}$ Nominal flow at 7 bar g, $m^{3}/\!h$ related to 1 bar abs. and 20°C



^{**} without filter element